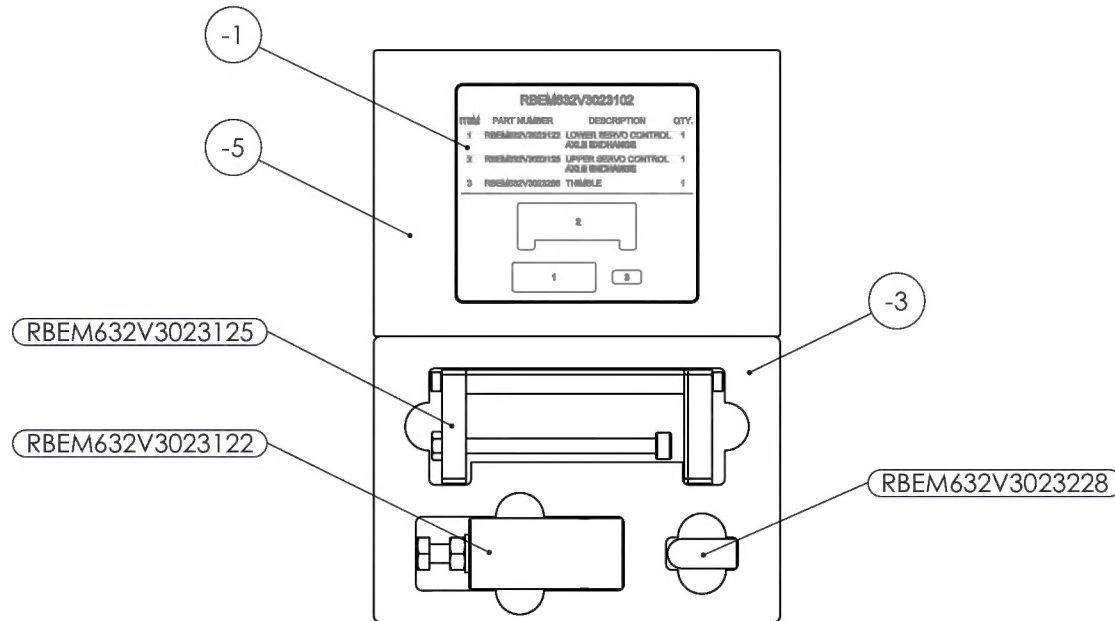


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/19/2016	DPD	JAG



NOTE:
REF. AIRBUS T/N: RBEM632V3023102.

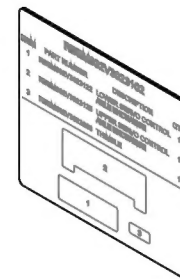
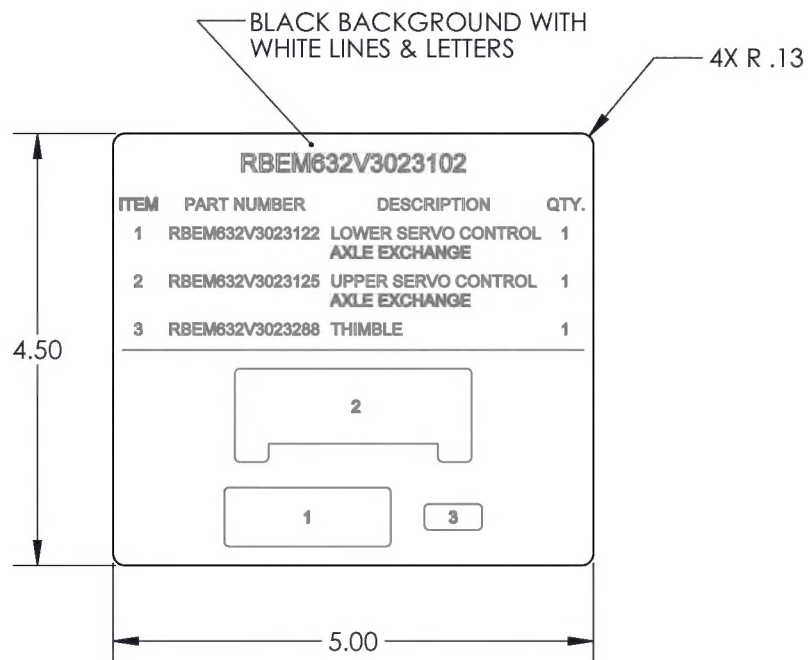


TITLE
SERVO CONTROL AXLE EXCHANGE

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DWG NO. RBEM632V3023102			REV 1
				1	LOWER SERVO CONTROL AXLE EXCHANGE		RBEM632V3023122	1	MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 XXX ± .005 .XX ± .01 X ± .1 ANGLES ± 5° SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL H175	
				1	UPPER SERVO CONTROL AXLE EXCHANGE		RBEM632V3023125	1	HEAT TREAT FINISH			
				1	THIMBLE		RBEM632V3023228	1	SPEC			
									DRAWN BY: DUERFELDT			
		-1	1	1	PLACARD	PLASTIC		2	CHECKED: MACKOVJAK			
		B/O	-3	1	BOTTOM FOAM	Y20 BLACK	3.00 X 5.96 X 8.46 (I.R. SPECIALTY)	3	OPPS APPR: ANDERSON			
		B/O	-5	1	TOP FOAM	Y20 BLACK	.75 X 5.75 X 8.25 (I.R. SPECIALTY)	4	QA APPR: LINDSAY			
		B/O	-7	1	CASE	PLASTIC	PELICAN CASE #APP-1150-E	N/S	APPROVED: GILBERT			
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S	SCALE 1:4	DATE 3/24/2016	SHEET 1 OF 4	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



NOTE:
USE PDF.



TITLE
SERVO CONTROL AXLE EXCHANGE

DWG NO. **RBEM632V3023102-1**

REV
1

MAT'L PLASTIC

HEAT

TREAT

FINISH

SPEC

DRAWN BY: **DUERFELDT**

CHECKED: **MACKOVJAK**

OPPS APPR: **ANDERSON**

QA APPR: **LINDSAY**

APPROVED: **GILBERT**

SCALE **1:2**

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

.XXX ± .010 FRACTIONS ± 1/8

.XX ± .03 ANGLES ± 1°

.X ± .1 SURFACES = 125°

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY

AFTER PLATING

3. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009

USED ON MODEL

H175

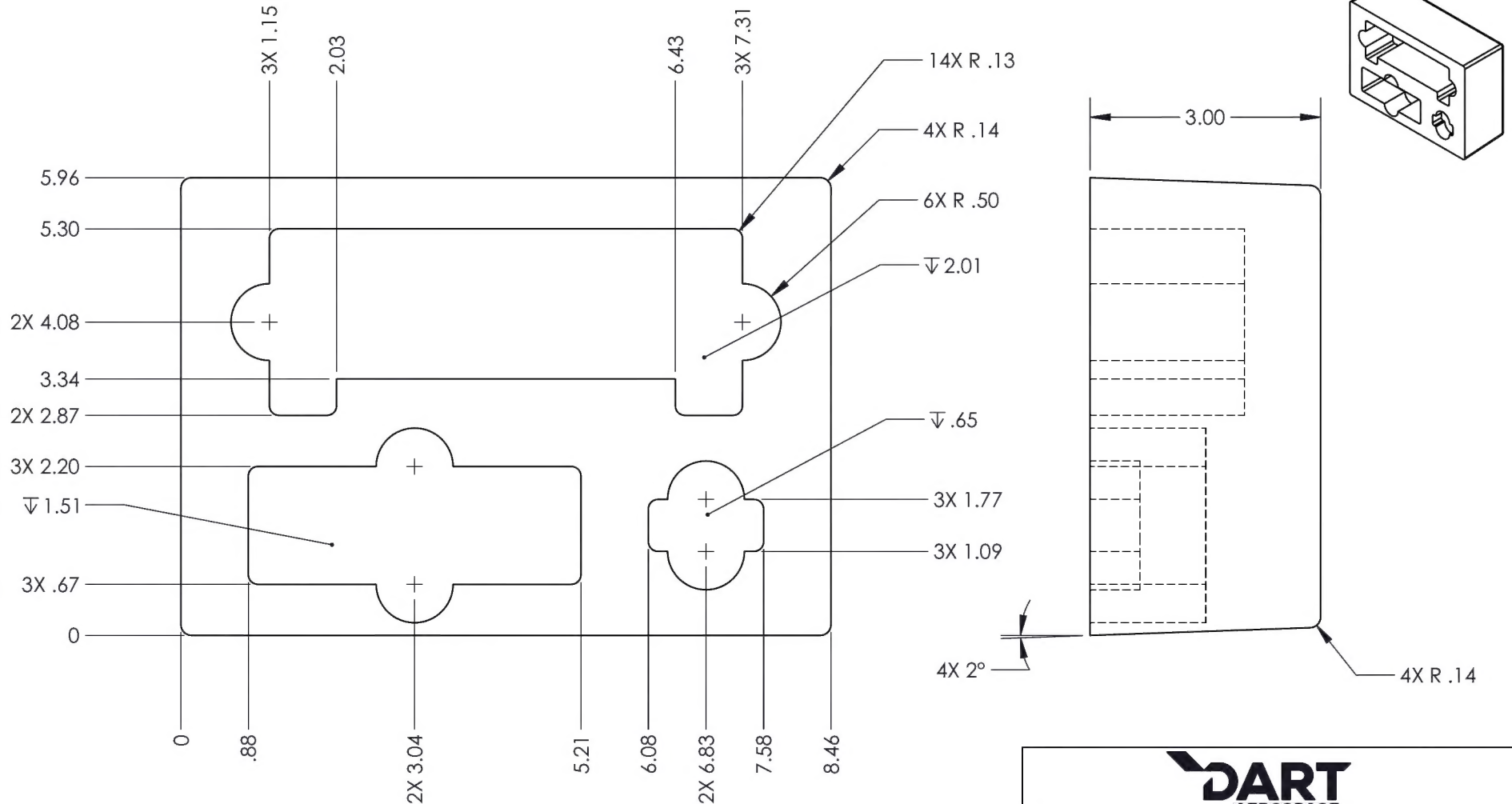
DATE **3/15/2016**

SHEET 2 OF 4

①
PLACARD

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



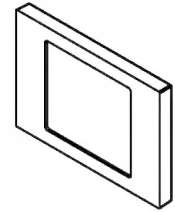
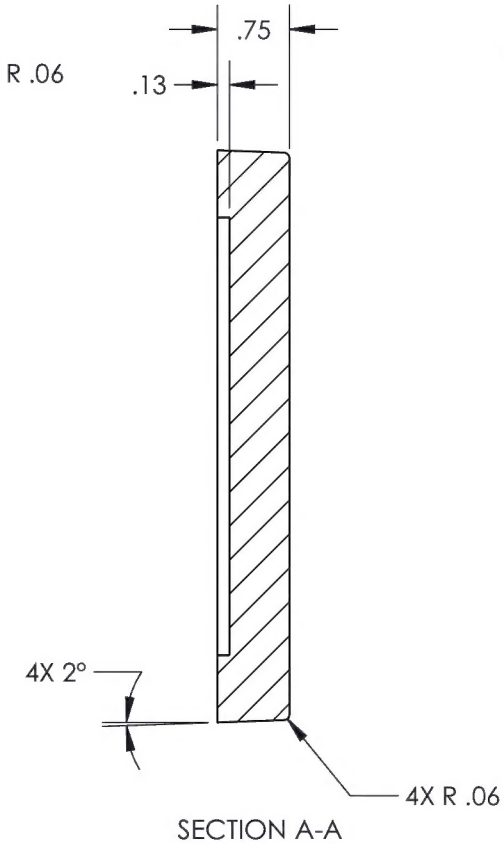
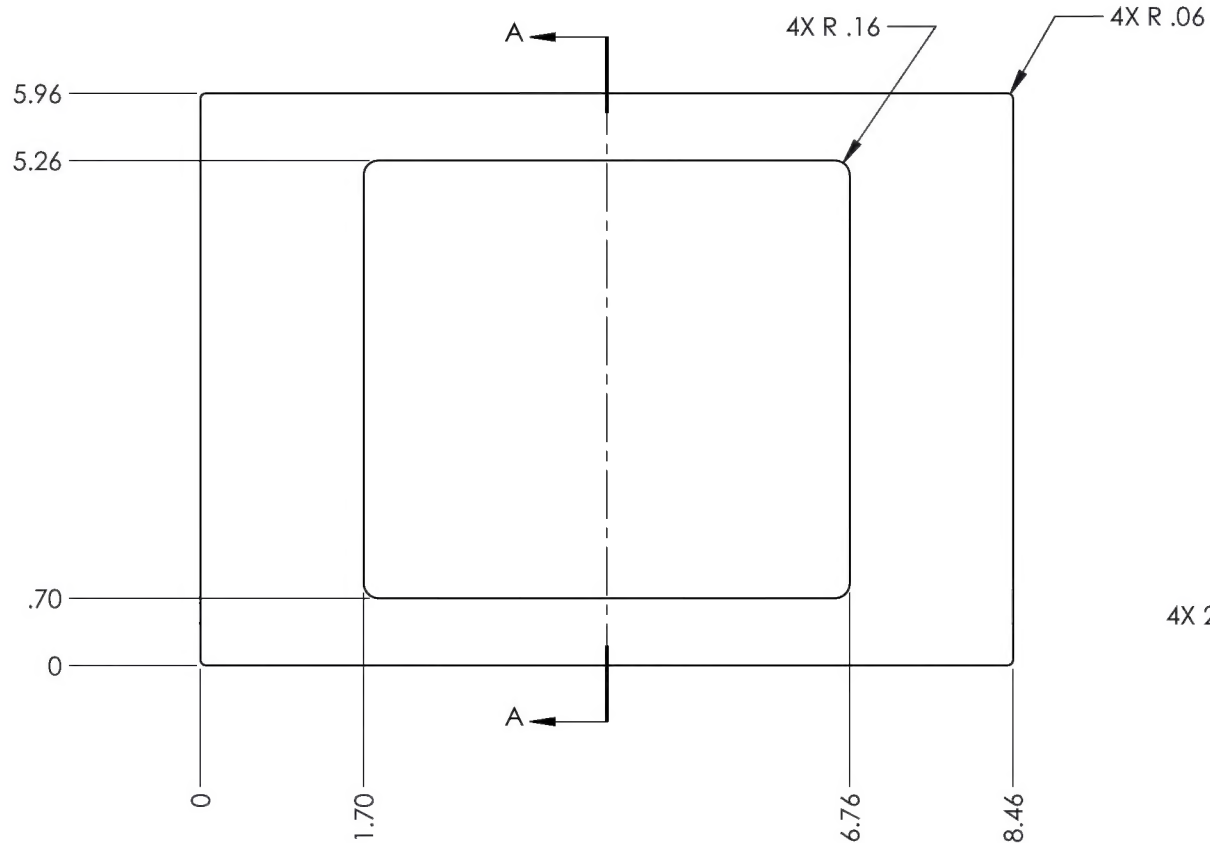
(-3)

BOTTOM FOAM

DART AEROSPACE	
TITLE SERVO CONTROL AXLE EXCHANGE	
DWG NO. RBEM632V3023102-3	REV 1
MAT'L Y20 BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES	
.015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY	
AFTER PLATING	
3. INTERPRET DIM AND TOL PER	
ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	
CHECKED: MACKOVJAK	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	
H175	
SCALE 1:2	DATE 3/25/2016
SHEET 3 OF 4	

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



(-5)
TOP FOAM

DART AEROSPACE	
TITLE SERVO CONTROL AXLE EXCHANGE	
DWG NO. RBEM632V3023102-5	REV 1
MAT'L Y20 BLACK	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 3/25/2016
	SHEET 4 OF 4